

# Receiving Report

Date: 16-11-8.

Batch No: 136050

Supplier: Aural

Dart P/O: 34172

Packing Slip: Yes    No     
 Invoice: Yes    No     
 Receipt: Cash    Cr     
 New Supplier Yes    No   

Release Note Attached: Yes    No    N/A     
 Waybill Attached: Yes    No    N/A     
 Shipment Complete: Yes    No    N/A     
 QC18 Inspection    N/A     
 Work Order    N/A   

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

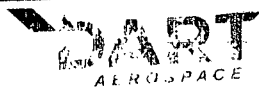
QC12

JP

Production/Admin:

Date     
 Received/Costing     
 Initial   

Location



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID: PO04472

Purchase Order Date: 11/4/2016

PO Exp. Date: 11/4/2016

Page Number: 2 of 2

Order From:

AVIALI  
PO BOX 842275

DALLAS, TX 75284-2275  
USA

VC-AVI003

Ship To: DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

905-676-1695

Ship To Contact

Ship To Phone

Ship Via:

Ship Weight

FedEx Overnight collect

Buyer

Customer PO#

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

101272507

Net 30

USD

EXW (Ex Works)

Line Total

\$6.00

Sub Total

\$5.00

4

AN970-4

Washer

11/8/2016 FN

Yes

11/8/2016

\$0.00

Each

Line Total

\$5.00

Sub Total

\$32.13

5

CR3213-4-05

RIVET

11/8/2016 FN

Yes

11/8/2016

100.00

Each

Line Total

\$33.13

Sub Total

\$290.12

6

DP460

Scotch Weld Adhesive

11/8/2016 FN

Yes

11/8/2016

16.00

Each

Line Total

\$290.12

shelf life 79.82% 364 days, exp: 11/02/2017

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9-89

PO Instructions: Fedex Acc#151793240

Notes:

NOV 08 2016

11/4/2016



## BOX CONTENT LIST



ODO: 310005152640

ROUTE: FDXIPA

PAGE: 1 of 1  
DATE: 11/04/2016  
TIME: 11:33:28

Handling Unit: 110000000496435113

Packed at WorkCenter: SH06

CUSTOMER PO: 34172  
ORDER NUMBER: 8003768129B CU10003952  
I DART AEROSPACE LTD  
L 1270 ABERDEEN STREET  
L HAWKESBURY ON K6A 1K7  
CANADA  
T  
OS CU10003952  
H DART AEROSPACE LTD  
I 1270 ABERDEEN STREET  
P HAWKESBURY ON K6A 1K7  
CANADA  
T  
OS 1000  
H AVIALL CENTRAL WAREHOUSE  
I DALLAS CDC  
P PO Box 619048  
DFW AIRPORT TX 75261  
USA  
F  
R  
O  
M

LINE	PO LINE	MFG	LINE	PO LINE	MFG	LINE	PO LINE	MFG	LINE	PO LINE	MFG
00060		32	021200-82225=32								
			ADHESIVE:								
			EPOXY, OFF-WHI, 1.25OZ								
			BATCH 7364370087								
			Exp Date: 12/23/2017								

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NOV 08 2016

**This is not an invoice.**  
**For payment processing, please refer to Invoice.**

The recipient of these goods agrees to comply with all export regulations governing the transfer, sale, lease or use of these goods.  
Diversion contrary to U.S. Law is prohibited.

## CERTIFICATE OF CONFORMANCE

This copy certifies that Aviall Services, Inc. is an approved distributor and meets all requirements of FAR 127.101, 127.102 and 127.103. All parts, materials, and components referenced on this document are in new or overhauled condition and were purchased from an approved source (FAA, EASA, TCCA, MIL Spec or Commercial). The Original Manufacturer's Certificate of Conformance is maintained on file at our central office location, and copies are available upon request or at Aviall.com. For overhauled or repaired products, articles or parts, the original FAA 135-31 (EASA Form 1) or (FAA Service) or Yellow Tag, from the FAA/JAA/EASA approved Air Agency are attached to the component.

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL. ALL  
RETURNED MERCHANDISE SUBJECT TO RESTocking  
FEE.

THIS IS TO CERTIFY THAT AVIALL HAS COMPLIED WITH  
THE PROVISIONS OF THE FAIR LABOR ACT OF 1938  
AMENDED.



## PACKING LIST



DELIVERY NUMBER: 8003768129

ROUTE: US FedEx International Priority

PAGE:1 of 1  
DATE:04NOV16  
TIME:11:35:13  
EMP:00000000ORD TYP: ZOR 169  
CURRENCY:USD  
TERMS:Net 30CUSTOMER PO:34172  
ORDER NUMBER:1002602431  
ORDER DATE:03NOV16B 10003952  
I DART AEROSPACE LTD  
L 1270 ABERDEEN STREET  
L HAWKESBURY ON K6A 1K7  
T CANADA  
OS 10003952  
H DART AEROSPACE LTD  
I 1270 ABERDEEN STREET  
P HAWKESBURY ON K6A 1K7  
T CANADA  
OS 1000  
H AVIALL CENTRAL WAREHOUSE  
I DALLAS CDC  
P 2750 REGENT BLVD  
F DFW AIRPORT TX 75261  
R USA  
O M

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM		CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
00010	0	32	021200-82225 ADHESIVE: EPOXY,OFF-WHI,1.25OZ BATCH 7364370087 Exp Date :23DEC17	16	16	0	EA		18.17	290.72

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9-89

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**For payment processing, please refer to Invoice.**

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## CERTIFICATE OF CONFORMANCE

It is hereby certified that Aviall Services, Inc., is an approved distributor and meets all requirements of ISO9001, AS9100, AS9120 and AC 00-56 at 2750 Regent Blvd. DFW Airport, Texas. The products, articles or parts referenced on this document are in new or overhauled condition and were purchased from an approved source (FAA, EASA, TCCA, Mil Spec or Commercial). The Original Manufacturers' Certifications are maintained on file at our central office location, and copies are available upon request or at Aviall.com. For overhauled or repaired products, articles or parts, the original FAA 8130-3 / EASA Form 1 (Return to Service) or Yellow Tag, from the FAA/JAA/EASA approved Air Agency are attached to the component.

JR Hofmann, Director, Global Quality

04NOV16  
DateDISCOUNT TERMS APPLY ONLY TO SUB TOTAL. ALL  
RETURNED MERCHANDISE SUBJECT TO HANDLING  
FEE.THIS IS TO CERTIFY THAT AVIALL HAS COMPLIED WITH  
THE PROVISIONS OF THE FAIR LABOR ACT OF 1938  
AMENDED.

CUSTOMER COPY



A BOEING COMPANY

# Commercial Invoice

AVIALL SERVICES INC  
2750 REGENT BLVD  
DFW AIRPORT TX 75261  
USA

Government Transaction Number

NOEEI FTR 30.36

Delivery Number

8003768129

Tracking Number

Commercial Invoice Number

9304656319

Incoterms

Ship Date

EXW Shipping Point

04 November, 2016

Sold To DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA	10003952	Ultimate Consignee DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA	10003952	Ship To DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7 CANADA	10003952	Freight Forwarder FEDEX FEDEX NATIONAL LTL INC PO BOX 94515 PALATINE IL 60094-4515 USA Tax Number: 20-4734803	400010
--	----------	---	----------	--	----------	---	--------

Comments:

Item	Part Number & Description	Country of Origin	Quantity	UOM	Unit Value USD	Extended Value USD
60	021200-82225 - ADHESIVE: EPOXY, OFF-WHI, 1.25OZ Export Tariff: 3506100000 Import Tariff: 3506100090 Export Classification: EAR99 Authorization: NLRAT_NOV_2016 Purchase Order: Sales Order: 1002602431 Customer PN: PO: 34172 Batch Number: 7364370087	US	16	EA	18.17	290.72

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Gross Value	290.72
Add on Charges	
Tax Value	
Freight Charges	
Total Net Value	290.72

FOR CUSTOMS PURPOSES ONLY  
NOT A BILLING INVOICE

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US laws is prohibited.

# 3M PACKING LIST

P.O. NUMBER 0045517545

Printed on 09/23/2016 01:46:54 AM



## SHIP TO:

AVIALL INC  
DISTRIBUTION SERVICES  
2750 REGENT BLVD  
DALLAS, TX 75261-4405, US

## CHARGE TO:

AVIALL SERVICES INC  
PO BOX 619048  
DALLAS, TX 75261-9048, US

## OFFICE USE

INVOICE #: AF39592  
SHIP FROM LOC: MDC  
WAVE #: 0023\_34R  
WORK LIST ID #:  
EMPLOYEE #: A4Y7CZZ  
PRINTING #: 1  
FORM #: A1

CUSTOMER ORDER DATE: 09/21/2016

SHIP DATE: 09/23/2016

ORIGINAL INVOICE #:

## THIS PACKING LIST CONTAINS

Pieces: 11  
Weight: 19.25

## MARK SHIPPING LABEL:

LINE	YOU		BACK	BILL			TOT LINE	TOTAL
NBR	ORDERED	SHIPPED	ORDERED	UNIT	UPC / 3M-ID	PRODUCT	WEIGHT	PIECES
000010	132.00	132.00		EACH	5-00-21200-82225-9	PT# 021200-82225=32 S/W DP-460 OFF-WHITE EPOXY ADH 1 25 FL OZ DUO-PAK 62-3593-1435-8 Lot #: 6187AA6137CX	19.25	11.00

## NOTES:

CUST PO RELEASE NBR: 0 Y  
QUESTION? CALL YOUR 3M CUSTOMER SERVICE PROVIDER:  
KIA XIONG 3M AEROSPACE BLDG 225-05-S-14  
SAINT PAUL MN 55144-3224  
PHONE (800) 235-2376 FAX (800) 435 3082

DAS  
26  
9-89

NOV 08 2016

ITEM 021200-82225=32



BATCH 7364370087



GRIVAS  
09/28/16

Thank you for your order

PAGE

1 of 1

Thank you for your order

AVIALL - TRUE CERTIFIED COPY | 11/04/2016 | Ship #: 8003768129 | Line: 10 | 7364370087 | Qty: 16 | CPO: 34172

DA6  
2016  
9-88

NOV 08 2016

## SHIPPER'S DECLARATION FOR DANGEROUS GOODS

Shipper AVIALL SERVICES INC  
2750 REGENT BLVD  
DFW AIRPORT, TX, 75261  
U.S.A.

Air Waybill No.

Page 1 of 1 Pages

Shipper's Reference Number  
(optional)

8003768129

Consignee DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON, K6A 1K7  
Canada

Created using  
International Air  
regulations and  
FedEx carrier  
variations.

**LABELMASTER**  
SOFTWARE

Two completed and signed copies of this declaration  
must be handed to the operator.

**WARNING**

Failure to comply in all respects with the applicable  
Dangerous Goods Regulations may be in breach of the  
applicable law, subject to legal penalties.

**TRANSPORT DETAILS**

This shipment is within the  
limitations prescribed for:  
(delete non-applicable)

Airport of Departure:

PASSENGER  
AND CARGO  
AIRCRAFT

~~CARGO~~XXXX  
~~AIRCRAFT~~  
~~XXXXXX~~

Airport of Destination:

Shipment type: (delete non-applicable)

NON-RADIOACTIVE

~~RADIOACTIVE~~XXXXXX**NATURE AND QUANTITY OF DANGEROUS GOODS**

## Dangerous Goods Identification

UN or ID No.	Proper Shipping Name	Class or Division (Subsidiary Risk)	Pack- ing Group	Quantity and type of packing	Packing Inst.	Authorization
UN2735	Amines, liquid, corrosive, n.o.s. (CONTAINS 4,7,10-TRIOXATRIDECANE-1,13-DIAMINE)	8	II	1 Fibreboard Box x 0.24 L	851	

**DAS**  
**26**  
**9-89**

NOV 08 2016

Additional Handling Information Emergency Contact Name: CCN2132 . 24 hr. Emergency Contact Tel. No. 1-800-424-9300 // INTL  
+1-703-527-3887

I hereby declare that the contents of this consignment are fully and accurately described above by the proper shipping name, and are classified, packaged, marked and labelled/placarded, and are in all respects in proper condition for transport according to applicable international and national governmental regulations. I declare that all of the applicable air transport requirements have been met.

Name/Title of signatory

Johnny Byrd

Hazardous Shipper

Place and Date Dallas Tx, 75261 11/4/2016

Signature

(see warning above)

*Johnny Byrd*





## Certificate of Lot Conformance

3M Midwest DC  
1211 FAIRVIEW DR  
DEKALB IL 60115 US

AVIAL INC DISTRIBUTION SERVICES  
2750 REGENT BLVD  
DALLAS TX 752614405

Date certificate is prepared: Sep-23-2016

The 3M product listed below was produced in accordance with standard manufacturing processes for the product in effect at the time of manufacture.

<b>3M Invoice Number</b> AF39692		<b>Customer PO Number</b> 0045517545	<b>Customer Part Number</b> 021200-82225-32
<b>3M Stock Number</b> 62-3593-1435-8 <b>UPC Number</b> 00021200822254	<b>Product Description</b> S/W DP-460 OFF-WHITE EPOXY ADH 1.25 FL OZ DUO-PAK		
<b>Shelf Life</b> 15 MONTHS FROM SHIPMENT DATE		<b>Storage Condition for this Product</b> NO SPECIAL REQUIREMENTS	

Base Lot Number:6187AA

Date of Manufacture:Jul-05-2016

Accelerator Lot Number:6137CX

Date of Manufacture:May-16-2016

Please contact your 3M Customer Service Representative if you have any questions.

**Warranty and Limited Remedy:** Unless stated otherwise in 3M's product literature, packaging inserts or product packaging for individual products, 3M warrants that each 3M product meets the applicable 3M specifications at the time 3M ships the product. Individual products may have additional or different warranties as stated on product literature, package inserts or product packages. **3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE.** User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If the 3M product is shown to be nonconforming within the warranty period, your exclusive remedy and 3M's sole obligation will be, at 3M's option, to replace the nonconforming 3M product or refund the purchase price.

**Limitation of Liability:** Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

This certificate or any information contained in it does not amend or change any applicable 3M terms and conditions of sale.

<b>Authorized by:</b> Keith Hofmann	<b>Title:</b> warehouse operator	<b>Date Signed:</b> Sep-23-2016
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## Transport Information Document

**Date:** May 23, 2015

**3M ID Number:** 62-3593-1435-8

**Product Description:** 3M(TM) Scotch-Weld(TM) Epoxy Adhesive DP460 Off-White, 37 mL, 12 per case

**Transport Protective Service:** PROTECTIVE SERVICE NOT REQUIRED

**NMFC Item:** 004620

**NMFC Sub:** 06

**NMFC Class:** 060.0

**Flash Point (Closed-cup):** 340°F/171°C

### UNITED STATES DEPARTMENT OF TRANSPORTATION - GROUND (U.S. DOT, 49 CFR)

LIMITED QUANTITY

### UNITED STATES DEPARTMENT OF TRANSPORTATION - VESSEL (U.S. DOT, 49 CFR)

UN2735, AMINES, LIQUID, CORROSIVE, N.O.S., (4,7,10-TRIOXATRIDECANE-1,13-DIAMINE), 8, II, LIMITED QUANTITY

### INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA)

UN2735, AMINES, LIQUID, CORROSIVE, N.O.S., (4,7,10-TRIOXATRIDECANE-1,13-DIAMINE), 8, II

### INTERNATIONAL MARITIME ORGANIZATION (IMO)

UN2735, AMINES, LIQUID, CORROSIVE, N.O.S., (4,7,10-TRIOXATRIDECANE-1,13-DIAMINE), 8, II, LIMITED QUANTITY

The classification is authorized by the Competent Authority of the United States of America and may not meet the requirements of other competent authorities.

These transportation classifications are provided as a customer service. AS THE SHIPPER YOU REMAIN RESPONSIBLE FOR COMPLYING WITH ALL THE APPLICABLE LAWS AND REGULATIONS, INCLUDING PROPER TRANSPORTATION CLASSIFICATION AND PACKAGING. 3M's transportation classifications are based on product formulations, packaging, 3M policies and 3M's understanding of applicable current regulations and is valid for the original 3M package only. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and NOT THE PACKAGING, LABELING, OR MARKING REQUIREMENTS. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

For Transport Information, please visit [3M.com/Transportinfo](http://3M.com/Transportinfo)

or call 1-800-364-3577 or 651-737-6501 for assistance.



## Safety Data Sheet

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<b>Document Group:</b>	11-2661-4	<b>Version Number:</b>	20.00
<b>Issue Date:</b>	04/16/15	<b>Supersedes Date:</b>	02/22/10

### Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP460 Off-White

### ID Number(s):

62-3593-1430-9, 62-3593-1435-8, 62-3593-3530-4, 62-3593-3830-8

### Recommended use

Structural adhesive

### Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:

22-0535-9, 22-0526-8

**DISCLAIMER:** The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

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**Document Group:** 22-0526-8  
**Issue Date:** 04/16/15

**Version Number:** 3.00  
**Supersedes Date:** 01/04/12

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP460 Off-White, Part B

#### 1.2. Recommended use and restrictions on use

**Recommended use**  
Structural adhesive

#### 1.3. Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Industrial Adhesives and Tapes Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

#### 2.2. Label elements

**Signal word**  
Warning

**Symbols**  
Exclamation mark |

**Pictograms**



**Hazard Statements**

Causes eye irritation.  
May cause an allergic skin reaction.

### Precautionary Statements

#### Prevention:

Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wear protective gloves.  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.

#### Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice/attention.  
IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

### 2.3. Hazards not otherwise classified

None.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Epoxy Resin	25068-38-6	80 - 95 Trade Secret *
Acrylic Polymer (NJTS Reg No. 04499600-5018P)	Trade Secret*	5 - 20 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

#### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Irritant Vapors or Gases	During Combustion

#### 5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

#### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

#### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

For industrial or professional use only. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

#### 7.2. Conditions for safe storage including any incompatibilities

Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

##### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	Paste
Odor, Color, Grade:	White, very mild odor.
Odor threshold	No Data Available
pH	Not Applicable
Melting point	No Data Available
Boiling Point	>=260 °C
Flash Point	480 °F [Test Method: Closed Cup]
Evaporation rate	Not Applicable
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	Not Applicable



Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>Not Applicable</i>
Vapor Density	<i>Not Applicable</i>
Density	1.14 g/ml
Specific Gravity	1.14 [Ref Std: WATER=1]
Solubility in Water	Nil
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	20,000 - 50,000 centipoise [ @ 73.4 °F ]
Hazardous Air Pollutants	0 % weight [Test Method: Calculated]
VOC Less H2O & Exempt Solvents	0 g/l [Test Method: calculated SCAQMD rule 443.1] [Details: when used as intended with Part A]
VOC Less H2O & Exempt Solvents	5 g/l [Test Method: calculated SCAQMD rule 443.1] [Details: as supplied]
VOC Less H2O & Exempt Solvents	0 % [Test Method: calculated SCAQMD rule 443.1] [Details: when used as intended with Part A]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

### 10.5. Incompatible materials

Strong oxidizing agents

### 10.6. Hazardous decomposition products

#### Substance

#### Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

This product may have a characteristic odor; however, no adverse health effects are anticipated.

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Acrylic Polymer (NJTS Reg No. 04499600-5018P)	Dermal	Rabbit	LD50 > 5,000 mg/kg
Acrylic Polymer (NJTS Reg No. 04499600-5018P)	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Epoxy Resin	Rabbit	Mild irritant
Acrylic Polymer (NJTS Reg No. 04499600-5018P)	Professional judgement	Minimal irritation

**Serious Eye Damage/Irritation**

Name	Species	Value
Epoxy Resin	Rabbit	Moderate irritant
Acrylic Polymer (NJTS Reg No. 04499600-5018P)	Professional judgement	Mild irritant

**Skin Sensitization**

Name	Species	Value
Epoxy Resin	Human and animal	Sensitizing

**Respiratory Sensitization**

Name	Species	Value
Epoxy Resin	Human	Some positive data exist, but the data are not sufficient for classification

**Germ Cell Mutagenicity**

Name	Route	Value
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Ingestion	Not toxic to female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not toxic to male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not toxic to development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not toxic to development	Rat	NOAEL 750 mg/kg/day	2 generation

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Epoxy Resin	Dermal	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	All data are negative	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	All data are negative	Rat	NOAEL 1,000 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

## Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

### NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

**Document Group:** 22-0526-8  
**Issue Date:** 04/16/15

**Version Number:** 3.00  
**Supersedes Date:** 01/04/12

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## Safety Data Sheet

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**Document Group:** 22-0535-9  
**Issue Date:** 04/16/15

**Version Number:** 6.00  
**Supersedes Date:** 01/14/11

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Adhesive DP460 Off-White, Part A

#### 1.2. Recommended use and restrictions on use

**Recommended use**  
Structural adhesive

#### 1.3. Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Industrial Adhesives and Tapes Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 1.

Skin Corrosion/Irritation: Category 1B.

#### 2.2. Label elements

**Signal word**  
Danger

**Symbols**  
Corrosion |

**Pictograms**



**Hazard Statements**

Causes severe skin burns and eye damage.

### Precautionary Statements

#### Prevention:

Do not breathe dust/fume/gas/mist/vapors/spray.

Wear protective gloves, protective clothing, and eye/face protection.

Wash thoroughly after handling.

#### Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a POISON CENTER or doctor/physician.

Wash contaminated clothing before reuse.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

#### Storage:

Store locked up.

#### Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

### 2.3. Hazards not otherwise classified

May cause chemical gastrointestinal burns.

## SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Modified Epoxy Resin (NJTS Reg. No. 04499600-6840)	Trade Secret*	40 - 70 Trade Secret *
4,7,10-Trioxatridecane-1,13-Diamine	4246-51-9	30 - 60 Trade Secret *
Amorphous Silica	67762-90-7	3 - 7 Trade Secret *
2,4,6-tris((Dimethylamino)-Methyl)Phenol	90-72-2	1 - 5 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

#### Eye Contact:

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If Swallowed:**

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## **SECTION 5: Fire-fighting measures**

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products**

**Substance**

Aldehydes  
Carbon monoxide  
Carbon dioxide  
Oxides of Nitrogen

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

## **SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

## **SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

For industrial or professional use only. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the



environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

## 7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from strong bases. Store away from oxidizing agents. Store away from amines.

# SECTION 8: Exposure controls/personal protection

## 8.1. Control parameters

### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Amorphous Silica	67762-90-7	CMRG	CEIL:5 mg/m3	
SILICA, AMORPHOUS	67762-90-7	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	
2,4,6-tris((Dimethylamino)-Methyl)Phenol	90-72-2	CMRG	TWA:5 ppm	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Fluoroelastomer

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Specific Physical Form:	viscous liquid
Odor, Color, Grade:	Amber, very mild pungent odor.
Odor threshold	<i>No Data Available</i>
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Boiling Point	$\geq 171$ °C
Flash Point	340 °F [ <i>Test Method</i> : Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	$\leq 3.0$ mmHg [ <i>@ 68 °F</i> ]
Vapor Density	3.72 [ <i>Ref Std</i> : AIR=1]
Density	1.09 g/ml
Specific Gravity	1.09 [ <i>Ref Std</i> : WATER=1]
Solubility in Water	Slight (less than 10%)
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	8,500 - 13,000 centipoise [ <i>@ 73.4 °F</i> ] [ <i>Test Method</i> : Brookfield]
Hazardous Air Pollutants	0 % weight [ <i>Test Method</i> : Calculated]
VOC Less H2O & Exempt Solvents	0 g/l [ <i>Test Method</i> : calculated SCAQMD rule 443.1] [ <i>Details</i> : when used as intended with Part B]
VOC Less H2O & Exempt Solvents	0 g/l [ <i>Test Method</i> : calculated SCAQMD rule 443.1] [ <i>Details</i> : as supplied]

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

Amines  
Alcohols  
Strong bases

Strong acids  
Strong oxidizing agents

#### 10.6. Hazardous decomposition products

##### Substance

##### Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### **Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

##### **Skin Contact:**

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

##### **Eye Contact:**

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

##### **Ingestion:**

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

#### Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE > 5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
4,7,10-Trioxatridecane-1,13-Diamine	Dermal	Rabbit	LD50 2,500 mg/kg
4,7,10-Trioxatridecane-1,13-Diamine	Ingestion	Rat	LD50 3,160 mg/kg
Amorphous Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Amorphous Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Amorphous Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Dermal	Rat	LD50 1,280 mg/kg
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Ingestion	Rat	LD50 1,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Overall product	In vitro data	Corrosive
4,7,10-Trioxatridecane-1,13-Diamine	Rabbit	Corrosive
Amorphous Silica	Rabbit	No significant irritation
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Rabbit	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
4,7,10-Trioxatridecane-1,13-Diamine	similar health hazards	Corrosive
Amorphous Silica	Rabbit	No significant irritation
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Rabbit	Corrosive

**Skin Sensitization**

Name	Species	Value
Amorphous Silica	Human and animal	Not sensitizing
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Guinea pig	Some positive data exist, but the data are not sufficient for classification

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Overall product	In Vitro	Not mutagenic
Amorphous Silica	In Vitro	Not mutagenic
2,4,6-tris((Dimethylamino)-Methyl)Phenol	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Amorphous Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Amorphous Silica	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Amorphous Silica	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
4,7,10-Trioxatridecane-1,13-Diamine	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

2,4,6-tris((Dimethylamino)-Methyl)Phenol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
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**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Amorphous Silica	Inhalation	respiratory system   silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Dermal	skin   liver   nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 125 mg/kg/day	28 days
2,4,6-tris((Dimethylamino)-Methyl)Phenol	Dermal	auditory system   hematopoietic system   eyes	All data are negative	Rat	NOAEL 125 mg/kg/day	28 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerized may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: Regulatory information**

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

#### NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group: 22-0535-9  
Issue Date: 04/16/15

Version Number: 6.00  
Supersedes Date: 01/14/11

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